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Morals have
held empires
together, kept
soldiers marching
under fire, fed the
hungry, passed
laws, built walls,
welcomed
immigrants,
destroyed careers
and governed our
sex lives. But what
if morality's all
meaningless
rubbish, a
malfunctioning relic
of our evolutionary
past? This is the
provocative
argument that
Chris Paley makes.

This isn't an attack
on one set of moral
codes or one way of
thinking about
ethics: it's a call for
abolishing the
whole caboodle. He
uses evolutionary
psychology to show
how and why
morality emerged:
they enabled our
forebears to survive
and prosper in
tribal groups.
Today, our morals
constrain us, bias
us, and push us in
the wrong
direction. The
biggest challenges
our species faces,
whether global
warming, nuclear
proliferation or the
rise of the robots,
are pan-human.
These challenges
are beyond what
our moral minds
were designed to
cope with. You can't
build smartphones
with stone-age

axes, and you can't
solve modern
humanity's
problems with tools
that are designed to
create primitive,
competitive groups.
From Chris Paley,
author of the
'extraordinary',
'startling' and
'thought-provoking'
Unthink, comes
Beyond Bad, which
shows morals
hinder us from
achieving what we
want to achieve.
Beyond Bad is the
book that 'does for
morals what
Dawkins did for
God'. This volume
concerns the
fracture and
fragmentation of
solid materials that
occurs when they
are subjected to
extremes of stress
applied at the
highest possible
rates. The plan for
the volume is to

address experimental, theoretical, and computational aspects of high-rate dynamic fracture and fragmentation, with emphasis on recent work. We begin with several chapters in which the emphasis falls on experimental methods and observations. These chapters address both macroscopic responses and the microscopic cause of these responses. This is followed by several chapters emphasizing modeling-the physical explanation and mathematical representation of the observations. Some of the models are deterministic, while others focus on the stochastic aspects of the

observations. Often, the overall objective of investigation of dynamic fracture and fragmentation phenomena is provision of a means for predicting the entire course of an event that begins with a stimulus such as an impact and proceeds through a complicated deformation and fracture process that results in disintegration of the body and formation of a rapidly expanding cloud of debris fragments. Analysis of this event usually involves development of a continuum theory and computer code that captures the experimental observations by

incorporating models of the important phenomena into a comprehensive description of the deformation and fracture process. It is to this task that the work of the last few chapters is devoted. These volumes constitute the Proceedings of a Symposium on the Fracture Mechanics of Ceramics, held at the Pennsylvania State University, University Park, Pennsylvania, July 11, 12, and 13, 1973. The theme of the symposium focussed on the mechanical behavior of brittle ceramics in terms of the characteristics of cracks. The 52 contributed papers by 87 authors, present an overview

of the current understanding of the theory and application of fracture mechanics to brittle ceramics. The program chairmen gratefully acknowledge the financial assistance for the Symposium provided by the Office of Naval Research, the College of Earth and Mineral Sciences of the Pennsylvania State University, the Materials Research Center of Lehigh University, Bethlehem, Pennsylvania and Westinghouse Research Laboratories, Pittsburgh, Pennsylvania. Special appreciation is extended to the expert organization provided by the J. Orvis Keller

Conference Center of the Pennsylvania State Conference Center of the Pennsylvania State University. In particular, Mrs. Patricia Ewing should be acknowledged for the excellent program organization and planning. Dean Harold J. O'Brien, who was featured as the after-dinner speaker and who presented a most stimulating talk on the communication between people, also contributed to the success of the meeting. Finally, we also wish to thank our joint secretaries for the patience and help in bringing these Proceedings to press. University Park R. C. Bradt Bethlehem D. P. H.

Hasselmann Pittsburgh, Pennsylvania F. F. Lange July, 1973 v CONTENTS OF VOLUME 1 Contents of Volume 2 A complete examination of issues and concepts relating to human factors in simulation, this book covers theory and application in space, ships, submarines, naval aviation, and commercial aviation. The authors examine issues of simulation and their effect on the validity and functionality of simulators as a training device. The chapters contained in World War II is usually seen as a titanic land battle, decided by mass armies, most

importantly those on the Eastern Front. Phillips Payson O'Brien shows us the war in a completely different light. In this compelling new history of the Allied path to victory, he argues that in terms of production, technology and economic power, the war was far more a contest of air and sea than land supremacy. He shows how the Allies developed a predominance of air and sea power which put unbearable pressure on Germany and Japan's entire war-fighting machine from Europe and the Mediterranean to the Pacific. Air and sea power dramatically

expanded the area of battle and allowed the Allies to destroy over half the Axis' equipment before it had even reached the traditional 'battlefield'. Battles such as El Alamein, Stalingrad and Kursk did not win World War II; air and sea power did. A must-read for anyone who makes business decisions that have a major financial impact. As the recent collapse on Wall Street shows, we are often ill-equipped to deal with uncertainty and risk. Yet every day we base our personal and business plans on uncertainties, whether they be next month's sales, next year's costs, or tomorrow's stock

price. In *The Flaw of Averages*, Sam Savage known for his creative exposition of difficult subjects describes common avoidable mistakes in assessing risk in the face of uncertainty. Along the way, he shows why plans based on average assumptions are wrong, on average, in areas as diverse as healthcare, accounting, the War on Terror, and climate change. In his chapter on Sex and the Central Limit Theorem, he bravely grasps the literary third rail of gender differences. Instead of statistical jargon, Savage presents complex concepts in plain English. In addition, a tightly integrated web

site contains numerous animations and simulations to further connect these at the seat of the reader's intellect to the seat of their pants. The Flaw of Averages typically results when someone plugs a single number into a spreadsheet to represent an uncertain future quantity. Savage finishes the book with a discussion of the emerging field of Probability Management, which cures this problem through a new technology that can pack thousands of numbers into a single spreadsheet cell. Praise for The Flaw of Averages "Statistical

uncertainties are pervasive in decisions we make every day in business, government, and our personal lives. Sam Savage's lively and engaging book gives any interested reader the insight and the tools to deal effectively with those uncertainties. I highly recommend The Flaw of Averages." —William J. Perry, Former U.S. Secretary of Defense "Enterprise analysis under uncertainty has long been an academic ideal. . . In this profound and entertaining book, Professor Savage shows how to make all this practical, practicable, and comprehensible." —Harry Markowitz,

Nobel Laureate in Economics This volume (parts A and B) contains the edited papers presented at the annual Review of Progress in Quantitative NDE held at the University of California, San Diego, July 8-13, 1984. We have chosen to organize the papers by subject, an arrangement that we feel to be more useful for a reference volume than the order of paper presentation at the Review. To do this, topical subject headings have been selected under which the large majority of papers reasonably fall. These categories cover a broad spectrum of research in NDE

and encompass activities from fundamental work to early engineering applications. The scope and depth of the Review may be easily assessed by examination of the Table of Contents. The Review was sponsored by the Center for Advanced NDE at the Ames Laboratory of the U.S. Dept. of Energy in cooperation with the Office of Basic Energy Sciences, USDOE, the Materials Laboratory at Wright-Patterson AFB, and the Naval Sea Systems Command. Approximately 300 attendees representing various government agencies, industry, and universities participated in the

technical presentations, poster sessions, and discussions. This Review, possibly the most comprehensive annual symposium in NDE, provides a valuable forum for the timely exchange of technical information. A few highlights of the Review are summarized in the following paragraphs. Major Flaws is a non-fictional, psychological thriller based on true events that occurred through decades of violence in the Graves' family. For many years they thought they held it together until one of them started to unravel and the truth was revealed. The horrifying

details of their agonizing childhood was on display during Gwen Graves murder trial. Two years after killing her husband, Wendell. The terror they endured was a denunciation passed down through generations as far back as their slave ancestors. Despite their perceived demure character, each of them possessed a diabolical lineament...enough rage to murder the ones they loved. There was a darkness within the Graves' family. It was fueled by pain, hurt, hate, anger and pervasive fear. The terror returned years after their parents passed the baton to their adult

children. Those old enemies had been re-awakened and another cycle of blood had begun. Automotive archaeologist Tom Cotter is "The Barn Find Hunter" in Hagerty's popular YouTube series. In Secrets of the Barn Find Hunter, he reveals how he finds amazing collector cars otherwise long forgotten. This book includes: - Four-stroke engine rebuilding and tuning - Suspension setup and tuning - Carburettor jetting - Setup tips for late-model motocross and off-road bikes [From cover]. Ethical Theory and Business is the authoritative guide to business ethics and CSR, with cutting edge

theoretical readings and cases. During World War II, aviation was among the largest industrial branches of the Third Reich. About 40 percent of total German war production, and two million people, were involved in the manufacture of aircraft and air force equipment. Based on German records, Allied intelligence reports, and eyewitness accounts, this study explores the military, political, scientific and social aspects of Germany's wartime aviation industry: production, research and development, Allied attacks, foreign workers and slave labor, and daily life and working conditions in the

factories. Testimony from Holocaust survivors who worked in the factories provides a compelling new perspective on the history of the Third Reich. Mike Driscoll takes you on a journey talking to a hall-of-fame list of truly remarkable Python experts. You'll be inspired every time by their passion for the Python language, as they share with you their experiences, contributions, and careers in Python. Key Features Hear from these key Python thinkers about the current status of Python, and where it's heading in the future Listen to their close thoughts on significant Python topics, such as Python's role in

scientific computing, and machine learning. Understand the direction of Python, and what needs to change for Python 4. Book Description Each of these twenty Python Interviews can inspire and refresh your relationship with Python and the people who make Python what it is today. Let these interviews spark your own creativity, and discover how you also have the ability to make your mark on a thriving tech community. This book invites you to immerse in the Python landscape, and let these remarkable programmers show you how you too can connect and share with Python programmers

around the world. Learn from their opinions, enjoy their stories, and use their tech tips. • Brett Cannon - former director of the PSF, Python core developer, led the migration to Python 3. • Steve Holden - tireless Python promoter and former chairman and director of the PSF. • Carol Willing - former director of the PSF and Python core developer, Project Jupyter Steering Council member. • Nick Coghlan - founding member of the PSF's Packaging Working Group and Python core developer. • Jessica McKellar - former director of the PSF and Python activist. • Marc-André Lemburg - Python

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Sebastian Raschka - data scientist and author of Python Machine Learning. • Wesley Chun - fellow of the PSF and author of the Core Python Programming books. • Steven Lott - Python blogger and author of Python for Secret Agents. • Oliver Schoenborn - author of Pypubsub and wxPython mailing list contributor. • Al Sweigart - bestselling author of Automate the Boring Stuff with Python and creator of the Python modules Pyperclip and PyAutoGUI. • Luciano Ramalho - fellow of the PSF and the author of Fluent Python. • Mike Bayer - fellow of the PSF, creator of open source

libraries including SQLAlchemy. • Jake Vanderplas - data scientist and author of Python Data Science Handbook. What you will learn How successful programmers think The history of Python Insights into the minds of the Python core team Trends in Python programming Who this book is for Python programmers and students interested in the way that Python is used - past and present - with useful anecdotes. It will also be of interest to those looking to gain insights from top programmers. Popular Mechanics inspires, instructs and influences readers to help them master the modern world.

Whether it's practical DIY home-improvement tips, gadgets and digital technology, information on the newest cars or the latest breakthroughs in science -- PM is the ultimate guide to our high-tech lifestyle. Learn to make incredible horsepower from Ford's most powerful big-block engine design. For years, Ford relied on the venerable FE big-block engine design to power its passenger cars, trucks, and even muscle cars—and why not? The design was rugged, reliable, amortized, and a proven race winner at Le Mans and drag strips across the country. However, as is always the case

with technology, time marches on, and Ford had a new design with many improvements in mind. Enter the 385 family of engines (also known as the "Lima" big-block). Produced from 1968-1998, the 385-series engines were used in multiple applications from industrial trucks to muscle cars and luxury cruisers. In Ford 429/460 Engines: How to Build Max Performance, which was written by Ford expert Jim Smart, all aspects of performance building are covered, including engine history and design, induction systems, cylinder heads, the valvetrain, camshaft selection,

the engine block, and rotating assemblies. The best options, optimal parts matching, aftermarket versus factory parts, budget levels, and build levels are also examined. The 429/460 engines are a good platform for stroking, so that is covered here as well. Whether you want to build a torque-monster engine for your off-road F-150, a better-preforming version of a 1970s-era smog motor for your luxury Lincoln, or an all-out high-horsepower mill for your muscle car, this book is a welcome addition to your performance library. The TMEH Desk Edition presents a unique collection of

manufacturing information in one convenient source. Contains selected information from TMEH Volumes 1-5--over 1,200 pages of manufacturing information. A total of 50 chapters cover topics such as machining, forming, materials, finishing, coating, quality control, assembly, and management. Intended for daily use by engineers, managers, consultants, and technicians, novice engineers or students. These volumes, 3 and 4, of Fracture Mechanics of Ceramics constitute the proceedings of an international symposium on the fracture mechanics of ceramics held at the Pennsylvania State University,

University Park, PA on July 27, 28, and 29, 1977. Volumes 1 and 2 were published previously as the proceedings of a symposium of the same name held July 11, 12, and 13, 1973, also at Penn State. All four volumes published to date concentrate on the fracture aspects of the mechanical behavior of brittle ceramics in terms of the characteristics of cracks. The program chairmen gratefully acknowledge the financial assistance for the symposium provided by the Office of Naval Research, the Energy Research and Development Administration, and the Army Research

Office. Without their support the quality and magnitude of this conference simply would not have been possible. Numerous individuals contributed to the success of the conference, but unfortunately they cannot all be listed here. However the program chairmen would especially like to recognize the contributions of Penn State Conference Coordinator, Mr. Ronald Avillion, whose expertise in planning and organization was indispensable; Dr. Fred R. Matson for his interesting after dinner speech; and Drs. A. M. Diness, J. C. Hurt, and D. W. Readey for their encouragement and

valuable suggestions regarding the program. Finally, we wish to also thank our joint secretaries for the patience and help in bringing these proceedings to press. Guides the reader through the various energy sources available to humans and how we implement them. The book is intended for readers who do not have a science and technology background; it serves as an introduction to work, energy and efficiency. Examples range from human's earliest work endeavors such as building pyramids to the inspiration and development of Henry Ford's first

automobile up through alternative energy sources. Also, among the many topics covered are: energy, work, and power; combustion for home comfort; the steam engine; how electricity is generated; boilers and heat transfer; cars and their impact; atoms and atomic energy; Three Mile Island and Chernobyl; Acid rain; smog; nuclear fusion; the greenhouse effect; and much, much more.

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